

## Message Text

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ACTION EB-07

INFO OCT-01 CIAE-00 COME-00 DODE-00 NRC-05 NSAE-00 USIA-06

TRSE-00 EUR-12 ERDA-05 ISO-00 MC-02 ACDA-07 /045 W

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R 071628Z MAY 76

FM USMISSION OECD PARIS

TO SECSTATE WASH DC 1909

C O N F I D E N T I A L OECD PARIS 13516

EXCON

E.O. 11652: XGDS1

TAGS: ESTC, COCOM, PL, UK

SUBJECT: UK NC TURNING MACHINES TO POLAND--IL 1091

REF: (A) COCOM DOC (76) 524, (B) COCOM DOC (76) 525

(C) COCOM DOC (76) 681, (D) COCOM DOC (76)

671

1. IN ABSENCE OF INSTRUCTIONS ON REFCASESA AND B,  
US DEL AT APRIL 27 COCOM MEETING ASSOCIATED US RESERVE  
WITH QUESTIONS POSED BY GERMAN DEL AND RECORDED IN  
COCOM DOC. (76) 681 AND COCOM DOC. (76) 671. UK DEL  
HAS NOW RESPONDED TO THESE QUESTIONS AS FOLLOWS:

A. THE MINICOMPUTER USE OF THE COMPUTERISED NUMERICAL-  
LY CONTROLLED SYSTEM IS A "MINIC" MADE BY MICROCOM-  
PUTER SYSTEMS LTD. IT IS A STANDARD MACHINE OF 16K  
STORE CAPACITY. THE COMPANY IS PART OF THE GEO KENT  
GROUP CONTROLLED BY BROWN BOVERI.

B. THE DOCUMENTATION TO BE PROVIDED WITH THE EXPORT  
COMPRISES:-

FOUNDATION DRAWINGS

INSTALLATION MANUAL

SETTING AND OPERATION NAMUAL

SERVICING MANUAL COVERING ELECTRICAL AND MECHANICAL

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ASPECTS

PROGRAMMING MANUAL  
TOOLING CATALOGUE WITH DETAILS OF TOOLS AND HOLDERS  
ELECTRICAL CIRCUIT DIAGRAMS (ALLIED TO ABOVE SER-  
VICING MANUAL)

C. POSITIONING ACCURACY X AXIS 0.0006 INCHES  
OVER 10 INCHES  
Z AXIS 0.0001 INCHES OVER 10  
INCHES

D. THE MACHINES ARE CONTROLLED BY A COMPUTERISED  
NUMERICAL CONTROL SYSTEM WITH FULL LINEAR AND CIRCULAR  
INTERPOLATION CAPABILITIES.

E. WE HOPE SHORTLY TO REPLY TO QUESTION E. ON COCOM  
DOC (76) 524.

2. ACTION REQUESTED: US VIEWS NO LATER THAN MAY 20.  
TURNER

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NNN

## Message Attributes

**Automatic Decaptioning:** X  
**Capture Date:** 01 JAN 1994  
**Channel Indicators:** n/a  
**Current Classification:** UNCLASSIFIED  
**Concepts:** INSTRUCTIONS, STRATEGIC TRADE CONTROLS, EXCEPTIONS LIST, COMPUTERS  
**Control Number:** n/a  
**Copy:** SINGLE  
**Draft Date:** 07 MAY 1976  
**Decaption Date:** 01 JAN 1960  
**Decaption Note:**  
**Disposition Action:** RELEASED  
**Disposition Approved on Date:**  
**Disposition Authority:** vogelfj  
**Disposition Case Number:** n/a  
**Disposition Comment:** 25 YEAR REVIEW  
**Disposition Date:** 28 MAY 2004  
**Disposition Event:**  
**Disposition History:** n/a  
**Disposition Reason:**  
**Disposition Remarks:**  
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**Film Number:** D760177-0830  
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**Office:** ACTION EB  
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**Subject:** UK NC TURNING MACHINES TO POLAND--IL 1091  
**TAGS:** ESTC, PL, UK, US, COCOM  
**To:** STATE  
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